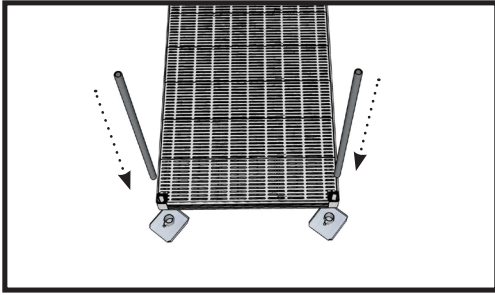
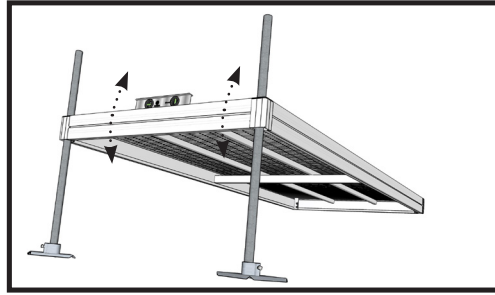


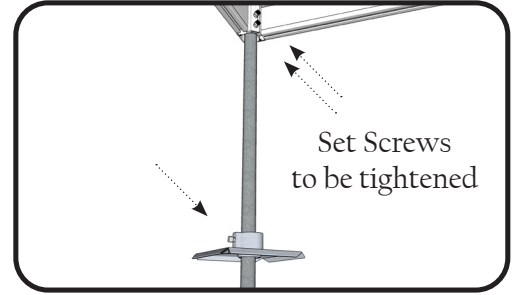
Ready-To-Go: DockDIY Installation



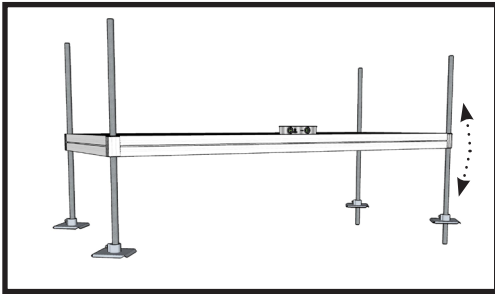
Step 1
Place two dock legs down through the first two corner sockets of your dock and down into the pipe feet.
Use 1.5" schedule 40 galvanized pipe.



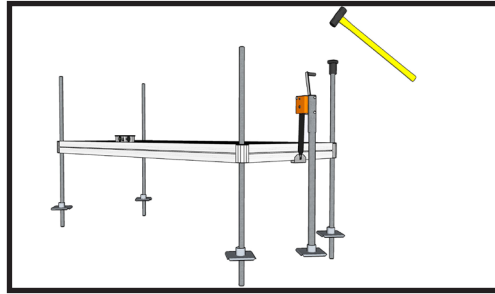
Step 2
Tighten the pipe feet and raise the section to the desired height on the first 2 poles.
Use a level between the two pipes and tighten the set screws in these two corner sockets.



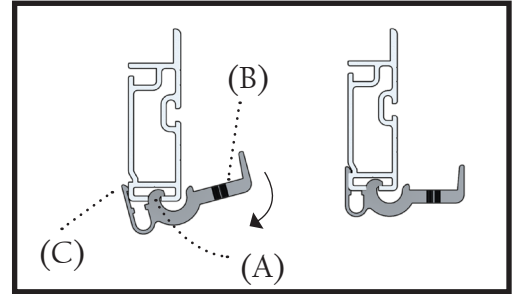
Tip
Set Screws are located on the inside of the frame and on the pipe feet.
The pipe foot is height adjustable allowing the pipe to pass through into the soil for better anchoring and stability.



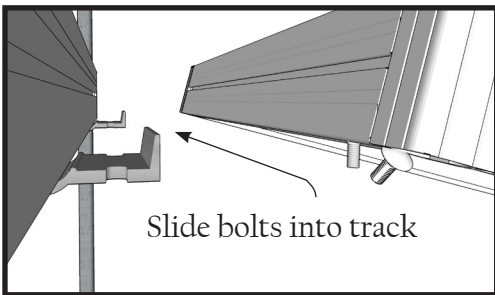
Step 3
Raise the outer end of your dock section to level and install the outer pipe legs and pipe feet. A leveling winch and jack pole can be used to support the frame if you wish to pound the pipe legs below the pipe feet into the soil. Only pound a pipe leg while it's set screws are loose.



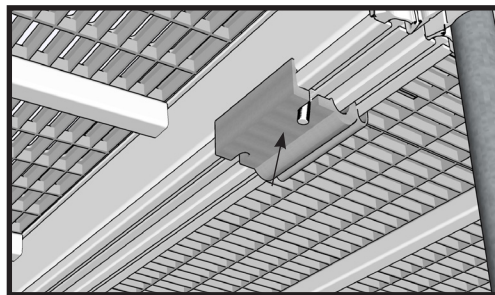
Step 4
Now that this first frame is raised and level, you can return to the first two legs with the winch and jack pole to reinstall them if you want them driven into the ground beyond the pipe feet.



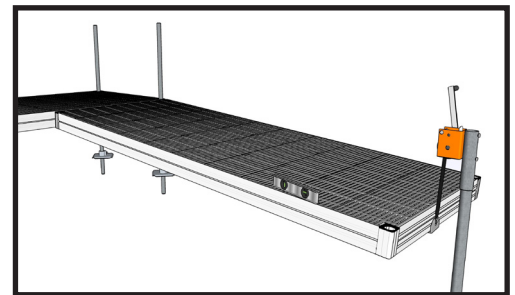
Step 5
J Brackets can be snapped on for the supporting edge of connecting sections. Feed the Track Hook (A) into the bottom track. After feeding the Track Hook into the track, push down the Ledger (B) until you hear the Snap Tooth (C) click on the inside of the frame. To relocate the J-Bracket, gently pry the Snap Tooth.



Step 6
Slide two of the 3/8" diameter carriage bolts into the track of the frame that is connecting to the previous dock section and set that side up resting on the J Bracket Ledger.
The track along the outside edge is for cleats, bumpers and ladders and not part of this installation process.

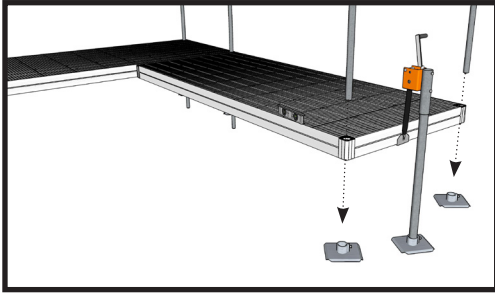


Step 7
Slide the carriage bolts into one of the openings on each J Bracket.
Floatation can be used to transport sections out over water to the J Brackets.
Once the section is lifted start threading the nuts on the carriage bolts.

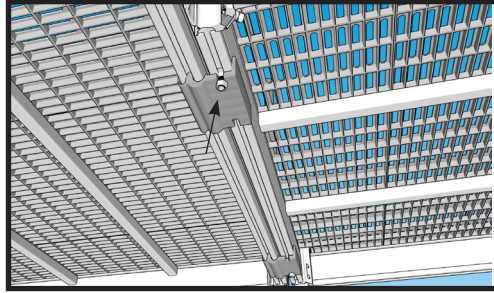


Step 8
Raise the outer end of the new section being added until it is perfectly level. This section can be attached to any side of your first dock section making T, L or straight configurations.

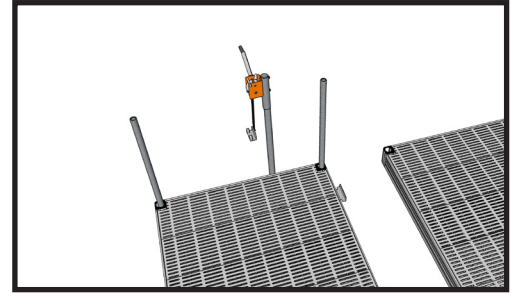
DockDIY Installation



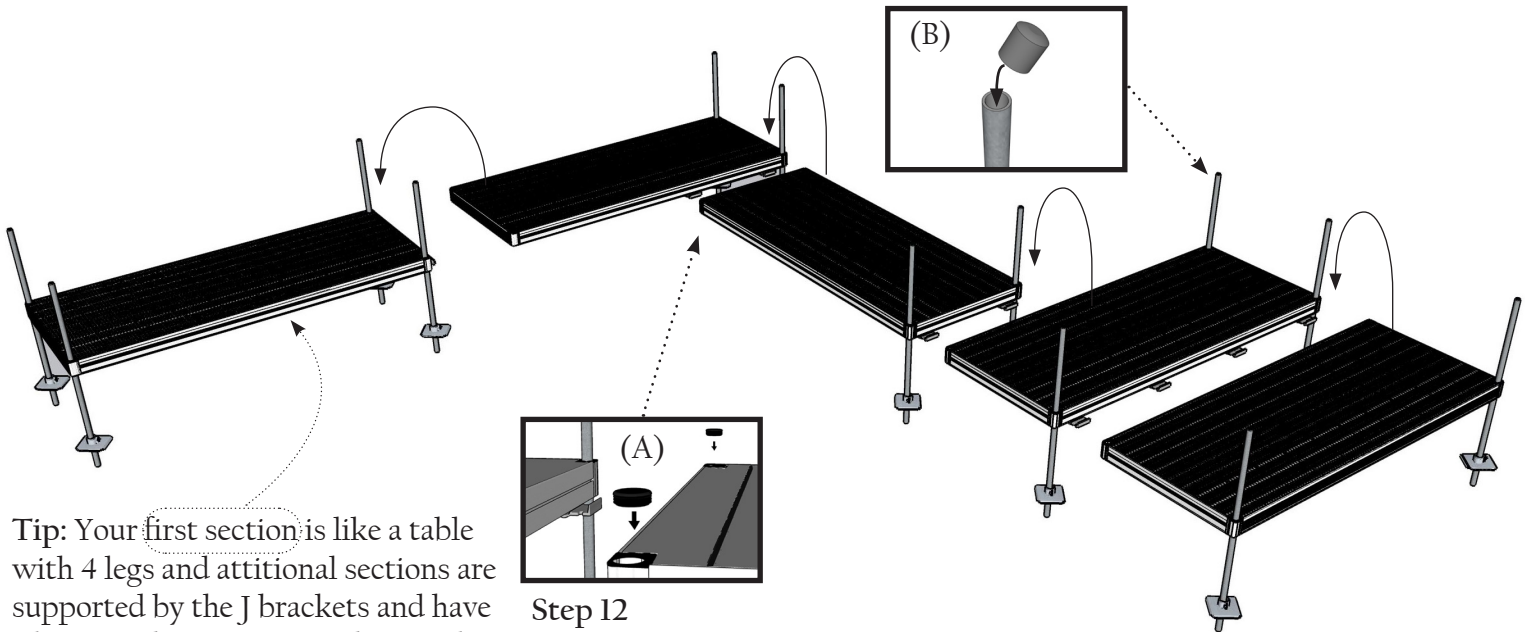
Step 9
Send the legs down through the pipe sockets and into the feet. The leveling winch and jack pole can hold the dock section while you install the legs.



Step 10
Once the legs are installed, secure the section to the J brackets by tightening the 3/8" nuts.



Step 11
Double check all bolts before releasing the winch and moving on to your next section.



Tip: Your first section is like a table with 4 legs and additional sections are supported by the J brackets and have a leg in each outer corner that needs support. Dock leg braces are available to improve stability as the height/water depth increases.

Step 12
Place black plugs (A) in all the empty sockets that do not need pipe leg support, and add safety caps (B) on all the pipe legs.